OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

# 20V-701

**Manufacturer Name:** General Motors, LLC

NHTSA Recall No.: PEB 18, 2021 Nanufacturer Recall No.: N202311730



#### **Manufacturer Information:**

Manufacturer Name: General Motors, LLC

Address: 29427 Louis Chevrolet Road

MAIL CODE 480-210-2V WARREN MI

48093

Company phone: 586-596-1733

# **Population:**

Number of potentially involved: 50,932 Estimated percentage with defect: 1 %

#### **Vehicle Information:**

Vehicle 1: 2017-2019 Chevrolet Bolt EV

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: The condition is specific to battery cells produced at LG Chem's Ochang, Korea plant

that are design level N2.1. Manufacturing records were used to identify vehicles built

with battery cells of this design level that were produced at this facility.

All 2017-2018 Bolts are affected as well as certain 2019 Bolts with design level N2.1

batteries manufactured at the LG Chem's Ochang plant.

Production Dates: JUL 26, 2016 - SEP 10, 2019

VIN Range 1 : Begin : NR End : NR Not sequential

### **Description of Defect:**

Description of the Defect: General Motors has decided that a defect which relates to motor vehicle safety

exists in certain 2017-2019 model year Chevrolet Bolt EV vehicles. A certain number of these vehicles were built with high voltage batteries produced at LG Chem's Ochang, Korea facility that may pose a risk of fire when charged to full, or very close to full, capacity. While our investigation into this condition

continues, GM has developed software that will limit vehicle charging to 90% of

full capacity to mitigate this risk.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the batteries in certain vehicles within this population are charged to full

capacity, or very close to full capacity, the batteries may pose a risk of fire.

Description of the Cause: General Motors and LG Chem are currently investigating the cause of this

condition.

Identification of Any Warning The battery may emit smoke or heat, and the condition may melt or damage

that can Occur: the battery and other vehicle components.

# **Involved Components:**

Component Name 1: Battery ASM-High VLTG

Component Description: High Voltage Battery Pack

Component Part Number: 24285164, 24286670, 24286783, 24289545, 24290235, 24289548

Component Name 2: Battery ASM-High VLTG

**Component Description: High Voltage Battery Pack** 

Component Part Number: 24291630, 24295959, 24289549, 24291802, 24295962, 24288644

# **Supplier Identification:**

# **Component Manufacturer**

Name: LG Electronics

Address: 363-8 Gyeongseo-dong, Seo-gu,

**Incheon Foreign States** 

Country: Korea, Republic of

## **Chronology:**

From July 20, 2020 through August 26, 2020, GM received four claims alleging that the high-voltage battery pack in a Chevrolet Bolt vehicle caused a fire. GM opened a product investigation on August 26, 2020 to investigate these claims.

From August 26, 2020 through November 5, 2020, GM's product investigation team conducted field- and warranty-data searches and onsite vehicle inspections to investigate the origin of the alleged fires. GM also worked with LG Chem, the supplier of the high-voltage battery cells, to identify a potential root cause. In total, GM has identified 12 fire-related allegations involving 2017 through 2019 model year Chevrolet Bolt vehicles that may be battery-related.

Of these 12 claims, GM has, to date, confirmed that a battery-related fire appears to have occurred in five cases.

These five incidents occurred on: March 17, 2019; June 29, 2020; July 4, 2020; July 30, 2020; and August 25, 2020. GM has pre-incident battery state-of-charge data on four of these incidents; in all four cases, the vehicle's high-voltage battery pack appears to have been at a high state of charge, according to the available data, just before the fire occurred.

GM updated NHTSA regarding the status of its investigation on September 2, 2020; September 16, 2020; September 30, 2020; and October 21, 2020. On November 5, 2020, GM's Safety and Field Action Decision Authority decided to conduct a safety recall.

# **Description of Remedy:**

Description of Remedy Program: As an interim remedy, dealers will reprogram the hybrid propulsion

control module 2 (HPCM2) to limit full charge to 90%. Until this interim

remedy is completed, customers should enable either "Hilltop

Reserve" (for 2017-18 model year vehicles) or "Target Charge Level" (for 2019 model year vehicles) using their vehicle's infotainment center. These two features will limit the vehicle's state of charge to 90% until the HPCM2 software recalibration is applied. If customers are unable to successfully make these changes, or do not feel comfortable making these changes, they will be advised to not park their car in their garage or carport until after

they have visited their dealer.

Pursuant to 49 C.F.R. § 573.13(d)(1), all covered vehicles are under

warranty, so reimbursement is not offered.

How Remedy Component Differs The revised software will limit the vehicle's full charge to 90% of the

from Recalled Component: battery's capacity.

Identify How/When Recall Condition Design level N2.1 battery cells were no longer used in production after

was Corrected in Production: 2019 model year.

## **Recall Schedule:**

Description of Recall Schedule: Dealers will be notified on November 13, 2020. GM will notify customers

pursuant to the customer notification strategy that GM reviewed with NHTSA on November 12, 2020. Owner notifications of the final remedy are estimated to occur in two phases; the first on April 20, 2021 and the

second on May 14, 2021.

Planned Dealer Notification Date: NOV 13, 2020 - NOV 13, 2020 Planned Owner Notification Date: APR 20, 2021 - MAY 14, 2021

\* NR - Not Reported